



XT-800 **Heavy duty, Non-Chlorinated** **Drawing Compound**

DESCRIPTION:

XT-800 is a heavy-duty, non-chlorinated drawing compound that is formulated to perform a wide range of operations. **XT-800's** extreme pressure additives allows forming in the most severe stamping operations, reducing part galling and cracking while increasing die tooling and coating life. **XT-800's** unique formulation was developed to be used in recirculated systems like rollforming and thus exhibits excellent biological control, decreasing odor and providing parts and dies with a clean, non-tacky surface. Depending on the substrate and severity of the part produced **XT-800** can typically be used at a dilution range of 20-10:1. On severe operations **XT-800** can be diluted up to 5:1. **XT-800** performs extremely well with in-die or stand alone tapping units and may be used on ferrous and non-ferrous substrates.

TYPICAL PROPERTIES:

Appearance	Clear Amber Oil
Density (lbs/gal)	9.35
Density	7.88
Odor	Mild

FEATURES AND BENEFITS:

- Non-Chlorinated
- Extreme pressure additives help eliminate part galling and cracking
- Provides excellent lubricating properties that increase the life of tooling and coatings
- Offers superior corrosion protection
- May be recirculated
- Good biological control
- Keeps parts and dies clean and free of tacky buildup
- Works very well in stand-alone or in-die tapping applications



MIX/APPLICATION AND USE:

Always add XT-800 to water with agitation. Dilution range is from 5-20 parts water to 1 part XT-800. XT-800 can be applied using spray, roll coater, drip or brush. Your Curtis Fluids sales representative will work with you on proper dilution and mixing approach.

HEALTH AND SAFETY:

XT-800 is available at our Grandville, MI, facility in 55-gallon drums, 330-gallon totes, and 5-gallon pails

Storage and Handling: See Safety Data Sheet before use. Use at room temperature. If frozen, allow time to thaw completely prior to use. Do not expose to extreme high temperature due to container rupture. Do not pressurize drum or reuse empty container. Follow all safety regulations on label.

Non-Warranty: While the information and recommendations sent forth herein are believed to be accurate as of the date thereof, Curtis Fluids makes not warranty with respect thereto and disclaims all liability for reliance therein.

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